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3 MT Swivel Cap Unihook Hex Bolt and Locking Tab Conversion Kit - PA8182:

This Kit pertains only to Model 26A082, 26A086, 26A087, and 26A092 UNIHOOK™

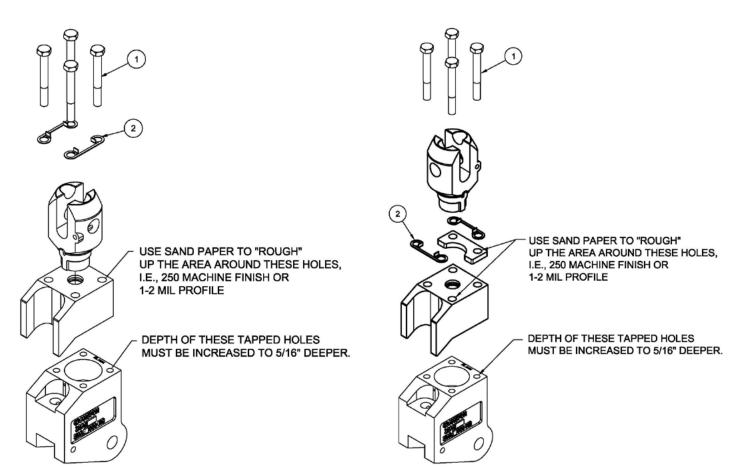
Parts included in kit:

Item	Quantity	Part Number	Description
1	4	M30600005	Tie Bolt
2	2	BB8401000	Bolt Locking Tab
3	2*	M64000076	5/16-24NF Tap

^{*(2)} taps are included with each order, not each kit

Model 26A087 & 26A092

Model 26A082 &26A086



WARNING! – ONLY USE THE M30600006 BOLTS. THEY ARE SPECIAL HIGH STRENGTH BOLTS. DO NOT SUBSTITUTE ANY OTHER HEX HEAD BOLTS.



CONVERSION INSTRUCTIONS

- 1. Cut and remove the existing lock wires on the existing socket head cap screws.
- 2. Remove the existing socket head cap screws.
- 3. Use the included tap to increase the tapped depth of the (4) 5/16-24NF holes in the hook body an additional 5/16" deeper. Note: holes are already drilled deep enough; just need the additional thread length.
- 4. Rough up the area where the new Bolt Locking Tabs, Item 2, will be installed with sand paper, i.e. a 250 machine finish or 1-2 mil profile.
- 5. Install Item 2 on each side of top cap and/or the spacer with Item 1 bolts as shown in illustrations.
- 6. Torque bolts, Item 1, to 24-29 ft-lbs Make sure a flat on each bolt is aligned with a lock tab of Item 2 and bend up against bolt head.

If you have any questions regarding this modification or any of the parts listed above are not in the conversion kit, please contact Cranston Machinery Co. Inc.

Keep this bulletin with your existing Unihook information for future reference.